

Mipa 1K-Haftpromoter is a completely transparent universal adhesion promoter for different substrates. The special formulation allows an adhesion also on difficult substrates without previous sanding. The material provides a fast drying time and recoatability. Also the substrate must not be sanded. That saves time. Recoatable with Mipa 1K- and 2K-top coats. Mipa 1K-Haftpromoter is transparent and provides UV-resistance which allows a recoating also with Mipa clear coats



substrate:

adhesion promoter for following substrates:
 steel, aluminium (also polished or anodized), galvanized steel, stainless steel (also polished), nonferrous metals (also polished), powder coatings, cathodic dip coatings and for common plastic types used in the automotive sector. During the colourless coating of solvent-sensitive plastics, this includes also PC substrates, haze formation or higher partial dissolution may occur. This may result in a limited transparency. Therefore we recommend doing a test application on critical plastic materials.



pretreatment / cleaning:

pre-cleaning with Mipa Silikonentferner, Mipa Kunststoffreiniger or Mipa WBS-Reiniger

special properties :

excellent adhesion
 fast drying
 colourless
 very elastique

colour / gloss level:

colourless

preparation:



Shake the can vigorously before use!

spraying passes:



2 - 3 spraying passes applied in thin layers. Coat thickness approx. 3 - 5 µm.

evaporation time:



2 - 3 min. between the spraying passes.

end of work:



After use hold the can upside-down and spray until the valve is empty in order to avoid that the paint dries up in the valve.

drying time:



drying:

dust dry:

after approx. 5 - 10 min.

recoatable:

after approx. 10 min.

processing conditions:

from +10°C and up to 80% relative air humidity

storage:

keep it closed in dry and cool rooms, stockable for 2 years

VOC regulations:

EU limiting value for the product (cat. B/e): 840 g/l

This product contains max. 757 g/l VOC.

safety instructions:

see material safety data sheet

This data sheet is for information purpose only! To our knowledge the data provided complies with the latest standard and is based on years of experience in the manufacture of our products. However the data is not binding and without warranty.